



- △ 25.4um[.000100] MIN TIN-LEAD OVER 1.27um[.000050] MIN NICKEL.
- △ 0.76um[.000030] MIN GOLD, INTERNALLY, FOR A DISTANCE OF 5.08[.200] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, ALL OVER 0.76um[.000030] MIN NICKEL.
- △ POSTS ARE SEMI AUTOMATICALLY WIREABLE AND WILL ACCOMMODATE 3 TERMINATIONS.
- △ ALTERNATE DIMENSION FOR USE WITH JACKSCREWS.
- △ AMP, PART NUMBER AND DATE CODE INK STAMPED IN THIS AREA.
- 6. #24 AWG MAX WIRE TO BE USED WITH THIS CONNECTOR.
- △ 25.4um[.000100] MIN TIN OVER 1.27um[.000050] MIN NICKEL.

△	205359-8
△	205359-1
POST FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN C. REIFSNYDER 09 FEB 96		Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
0 PLC ± -	1 PLC ± -	CHK R. STONE 22 FEB 96		APVD W. MCALONIS 22 FEB 96	NAME
2 PLC ± 0.13 [.005]	3 PLC ± -	APPLICATION SPEC		SOCKET ASSY, 104 POSN, AUTOWIREABLE, STANDARD M SERIES	
4 PLC ± -	ANGLES ± -	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL SEE CALLOUTS	FINISH SEE CALLOUTS	WEIGHT	A1	00779	©=205359
CUSTOMER DRAWING		SCALE	2:1	SHEET	1 OF 1