

77 OHM, TWIN CONDUCTOR, AWG 24, DATA BUS CABLE

Date: 03-12-04

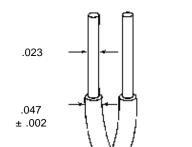
Revision: D

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

CONSTRUCTION DETAILS

ELECTRICAL CHARACTERISTICS

DIMENSIONS ARE NOMINAL VALUES IN INCHES UNLESS OTHERWISE DESIGNATED.



CONDUCTOR

AWG 24, 7 X .0076 Silver-Coated High Strength Copper Alloy

DIELECTRIC

SHIELD

JACKET

Radiation-Crosslinked.

Modified ETFE

0015 in Flat

Silver-Coated Copper

Radiation-Crosslinked, Modified ETFE Color - Light Blue / White **CHARACTERISTIC IMPEDANCE** 77 ± 7 ohms, Method C at 1 MHz

MUTUAL CAPACITANCE 30 pF/ft. (maximum)

ATTENUATION 1.66 dB/100 ft. @ 1 MHz (nominal)

SURFACE TRANSFER 205 milliohms/meter (nominal) at

IMPEDANCE 10 MHz

ADDITIONAL REQUIREMENTS

COMPONENT WIRE PRIOR TO CABLING (Test Procedures Per MIL-W-22759)

CROSSLINK PROOF $300 \pm 3^{\circ}$ C for 1 hours, .625 inch mandrel, .375 lb.

> 2.5 kV dielectric test -65 ± 2°C for 4 hours, .500

LOWTEMPERATURE -**COLD BEND** inch mandrel, 1.00 lb. 2.5 kV dielectric test

200 ± 3°C for 1 hours, .125 inch

(maximum) in 12 inches 5000 megohms for 1000 ft. (minimum)

INSULATION RESISTANCE

INSULATION (DIELECTRIC) **ELONGATION**

50% (minimum) TENSILE STRENGTH 5000 lbf/in2 (minimum) **INSULATION FLAWS:**

SPARK TEST

SHRINKAGE

3000 volts (rms) 8.0 kV (peak) **IMPULSE TEST**

FINISHED CABLE (Test Procedures Per NEMA WC27500)

BLOCKING 200°C for 6 hours

LOWTEMPERATURE--55 ± 5°C for 4 hours, 3.00 inch

COLDBEND mandrel

CROSSLINKED VERIFICATION $300 \pm 5^{\circ}$ C for 6 hours, 3.00 inch

mandrel

FLAMMABILITY 3 seconds (maximum); 3 inch

(Method B of Spec 1200) (maximum); no flaming of facial tissue

JACKET FLAWS SPARK TEST

IMPULSE TEST **JACKETTHICKNESS**

6.0 kV (peak) .0050 inch (nominal)

1000 volts (rms)

.0045 inch (minimum)

JACKET ELONGATION TENSILE STRENGTH SHIELD COVERAGE **VOLTAGE WITHSTAND**

50% (minimum) 5000 lbf/in2 (minimum) 90% (minimum) 1500 volts (rms)

(DIELECTRIC)

Outer jacket color will be white (designated by a "-9" appended to the part number, e.g., 7724H0664-9) unless otherwise specified.

Designate outer jacket color with a dash number in accordance with MIL-STD-681. Other codes and suffixes may be added to the part number, as necessary, to capture any additional requirements imposed by the purchase order.

WEIGHT

7.86 lbs/1000 ft. (nominal)

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.



.101

.111

(nominal)

.116

(maximum)

Raychem Wire & Cable