



SECTION Z-Z

- NOTES:
- 1) MATERIAL: STAINLESS STEEL 303, PASSIVATE PER QQ-P-35
 - 2) 2.5 IN/LB TORQUE MAX, WHEN ATTACHING TO MOLEX HEADERS SERIES 83611, 83612, 83614, 83619.
 - 3) RoHS COMPLIANT

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| ADD TORQUE NOTE. EC NO: IPGZ013-0078 DRWN: RUPERT CHKD: APPR: JFMURPHY 2012/10/15 2013/03/04 | DESCRIPTION REV | QUALITY SYMBOLS | GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0005</td> </tr> <tr> <td>3 PLACES</td> <td>± .010</td> <td>± .0010</td> </tr> <tr> <td>2 PLACES</td> <td>± .015</td> <td>± .0015</td> </tr> <tr> <td>1 PLACE</td> <td>± .025</td> <td>± .0025</td> </tr> </table> | | mm | INCH | 4 PLACES | ± .005 | ± .0005 | 3 PLACES | ± .010 | ± .0010 | 2 PLACES | ± .015 | ± .0015 | 1 PLACE | ± .025 | ± .0025 | DIMENSION STYLE | SCALE | DESIGN UNITS | THIRD ANGLE PROJECTION |
|---|-------------------------|-----------------|--|--------|------------------|---|----------|--------|---------|----------|--------|---------|----------|--------|---------|---------|--------|---------|-----------------|-------|--------------|------------------------|
| | | | | mm | INCH | | | | | | | | | | | | | | | | | |
| | | 4 PLACES | | ± .005 | ± .0005 | | | | | | | | | | | | | | | | | |
| | | 3 PLACES | | ± .010 | ± .0010 | | | | | | | | | | | | | | | | | |
| 2 PLACES | ± .015 | ± .0015 | | | | | | | | | | | | | | | | | | | | |
| 1 PLACE | ± .025 | ± .0025 | | | | | | | | | | | | | | | | | | | | |
| ▽=0 ⓐ=0 | IN/MM | 10:1 | INCH | | | | | | | | | | | | | | | | | | | |
| DRAWN BY: JLOMASTR CHECKED BY: RDEROSS APPROVED BY: RDEROSS DATE: 05/02/18 | TITLE | | | | | | | | | | | | | | | | | | | | | |
| MATERIAL NO. 830410005 | JACKPOST 2-56 THREAD | | | | | | | | | | | | | | | | | | | | | |
| DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS | | SIZE A3 | MOLEX INCORPORATED DOCUMENT NO. SD-83041-005 | | SHEET NO. 1 OF 1 | THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION | | | | | | | | | | | | | | | | |